

# CERTIFICATE OF APPROVAL OF MANUFACTURERS OF MATERIALS No. FAR012624CE

No. FAB012624CF

This is to certify that the manufacture of the product identified below is in compliance with the applicable requirements of the RINA Rules for the Approval of Manufacturers of Materials.

Description Seamless steel tubes and pipes in austenitic and austenitic-ferritic

(duplex) stainless steel

Type Seamless steel tubes and pipes in austenitic and

austenitic-ferritic(duplex) stainless steel

RINA GRADE:304/304L

316/316L

321 347

**AND UNS31803** 

Applicant MAXIM TUBES COMPANY PVT LTD

Survey No.105/106, Near 66KV Sub Station, Pansar Road Ahmedabad-Mehsana Highway, Chhatral, Dist - Ga

382729 Ahmedabad (Gujarat-24)

**INDIA** 

Manufacturer MAXIM TUBES COMPANY PVT LTD

Place of manufacture Survey No.105/106, Near 66KV Sub Station, Pansar Road

Ahmedabad-Mehsana Highway, Chhatral, Dist - Ga

382729 Ahmedabad (Gujarat-24)

INDIA

Reference standards RINA Rules for the approval of manufacturers of materials

Issued in RINA India Marine on June 24, 2024. This Certificate is valid until June 6, 2029

Aswin Palliath

RINA Services S.p.A.

This certificate consists of this page and 1 enclosure

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## CERTIFICATE OF APPROVAL OF MANUFACTURERS OF MATERIALS No. FAB012624CF

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Seamless steel tubes and pipes in austenitic and austenitic-ferritic(duplex) stainless steel

### APPROVAL CONDITIONS

Size range

Outside diameter: 65 to 135mm (Hot piercing), 10 to 323.9mm (Cold process) Wall Thickness: 5 to 20mm (Hot piercing), 0.5 to 12.7mm (Cold process)

Manufacturing process: Hot Piercing/Cold Pilgering and cold draw

Heat treatment: Solution annealing to minimum temperature as below for grades and quenching by cooling rapidly with water.

Grades: Min. Temperature

304, 304L, 316, 316L 1040 deg. C

321, 347 1040-1065 deg. C UNS 31803 1020-1100 deg. C

#### **Survey conditions:**

The pipes are to be in compliance in all respects with the requirements specified in Part D Ch 2 Sec2 of the RINA Rules and are to be tested accordingly.

Note: The raw material to be provided by RINA approved manufacturer

### General conditions for the approval

- -The approval is granted on condition that the RINA Rules for the approval, manufacture, testing and certification of materials are complied with in all respects.
- -RINA is to be notified of any change of materials, manufacturing process, quality control routines that may affect the validity of this certificate.

RINA India Marine June 24, 2024

